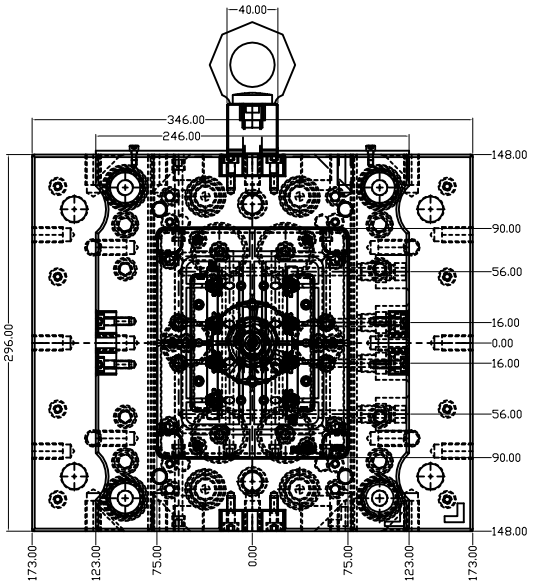
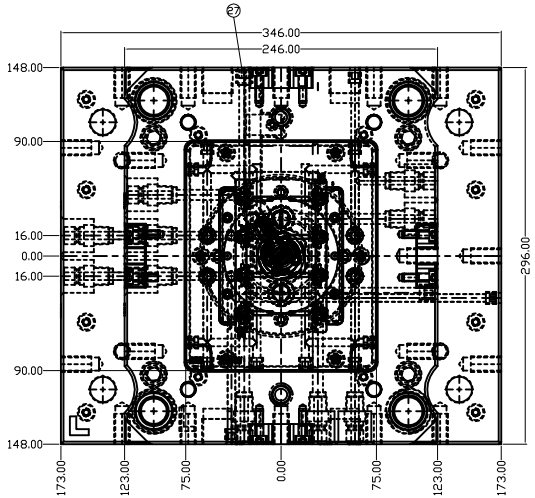
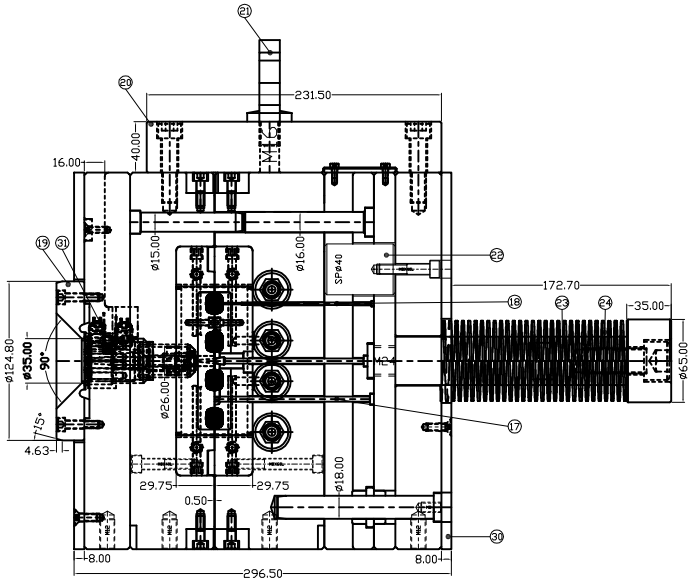
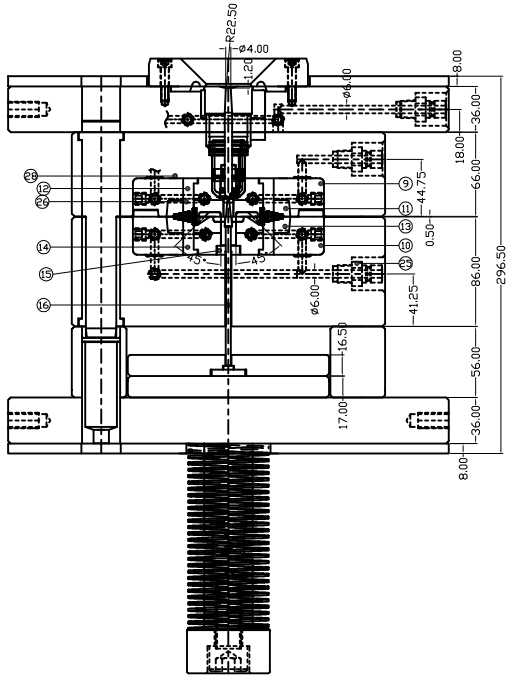
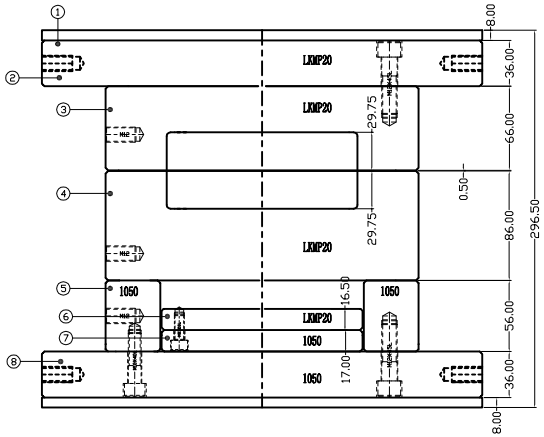
ISSUE	ZONE	REVISION	APPROVED	DATE











ITEM	CHINESE	DESCRIPTION	SPECIFICATION	MATERIAL	QTY.	REMARK
31		Hot nozzle	5260012-10	STD	1	MOLD MASTERS
30		Heat shield	346x296x8	STD	2	
29		O Ring	15.54X2.62	STD	2	
28		O Ring	9.25X1.78	STD	8	
27		Pipe Plug	Z94/R1/4 BSPT1/4	STD	2	HASCO
26		Pipe Plug	Z94/R1/8 BSPT1/8	STD	30	HASCO
25		Jiffy-Tile Sockets	N9-1/4 BSPT1/4	STD	14	DME
24		Spring	ø63X152	STD	1	QUADRANT
23		Top out insert	ø38X198.7	P20	1	
22		Support Pillarl	ø40X56	S50C	4	
21		The suspension loop	Z711/16	STD	1	HASCO
20		Crane module	40X40X231.5	S50C	1	
19		Locating Ring	ø124.8X26	S50C	1	
18		Ejector pin	Z40/12X150	STD	24	HASCO
17		Ejector pin	Z40/3X150	STD	8	HASCO
16		Ejector pin	Z40/4X150	STD	3	HASCO
15		CORE PIN	Z40/12X50	STD	1	HASCO
14		CORE-IN1/IN2	11.5X120X30.3	2344	2	HRC48-52
13		CORE-S1/2 L1/2	13X108X13	2344	4	HRC48-52
12		CAV-IN1/IN2	11.5X120X30.3	2344	2	HRC48-52
11		CAV-S3/4 L3/4	13X108X13	2344	4	HRC48-52
10		Core	150X180X35	2344	1	HRC48-52
9		CAV	150X180X30	2344	1	HRC48-52
8		Bottom Clamp Plate	346X296X36	1050	1	
7		Ejector plate	158X296X17	LKMP20	1	
6		Ejector Retainer Plate	158X296X16.5	1050	1	
5		Spacer Block	43X56X296	1050	2	
4		B Plate	246X296X86	LKMP20	1	
3		A Plate	246X296X66	LKMP20	1	
2		Top Clamp Plate	346X296X36	LKMP20	1	
1		Mold Base	CI2530 A66 B86 C56	S50C	1	LKM

3RD ANGLE PROJECTION

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TSY Molding Ltd

TITLE:

MATERIAL: PC+ABS 1.006

DATE: 2015-12-16

MODEL: QD2701 | DRAWN: CAO | CHECKED: | APPROVED:

QTY:1X8 | SCALE: M

UNLESS OTHERWISE SPECIFIED ALL DIMENSIONS ARE IN MM. TOLERANCE TO BE : LINEAR XX.X = ±0.1, XX.XX = ±0.05, ANGULAR = ±0.25°

DRAWING NUMBER: MASSY | ISSUE | SIZE: A3 | SHEET OF

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